## Market Driven Systems (FRTN20)

## Exercise 1 - Solutions

## Introduction and Continuous Production Plants

Last updated: 2014

- 1. Continuous
  - Discrete
  - Batch
- 2. Produce products and thereby make money.
- 3. Continuous processes.
- 4. Continuous processes.
- 5. Discrete processes.
- 6. The product is produced in batches.
  - Production is carried out in steps.
- 7. Continuous: pulp and paper, metals
  - Discrete: automotive, machine parts
  - Batch: beverages, pharmaceuticals
- 8. One suggestion of how the sensors, actuators, and controllers can be placed is shown in Figure 1.

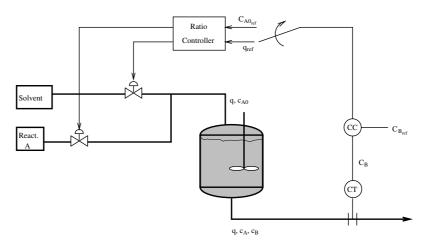


Figure 1 The reactor with sensors, actuators, and controllers.

9. Suggestion for sensors, actuators, and controllers are shown in Figure 2.

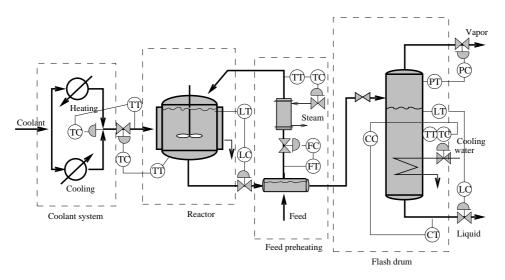


Figure 2 The chemical process with transmitters and controllers.

- a. Production rate suggestions
  - The inflow to the reactor
  - The inflow to the flash drum
- **b.** Inventory variables
  - The level in the reactor
  - The level in the flash drum
- c. Environment variables
  - The temperature in the reactor
  - The temperature in the jacket
  - The temperature of the inflow
  - The temperature in the flash drum
  - The pressure in the flash drum
- d. Production quality
  - The concentration in the outflow of the flash drum