

## FRTN10 Multivariable Control, Lecture 5

Automatic Control LTH, 2017



### Course Outline

- L1-L5 Specifications, models and loop-shaping by hand
  1. Introduction
  2. Stability and robustness
  3. Specifications and disturbance models
  4. Control synthesis in frequency domain
  5. **Case study**
- L6-L8 Limitations on achievable performance
- L9-L11 Controller optimization: Analytic approach
- L12-L14 Controller optimization: Numerical approach

### Lecture 5 – Outline

Case study: Control of a DVD player

Review of cascade and midranging control

### Loop shaping

Controller synthesis via loop shaping: Shape the **open loop gain**  
 $L = PC$  so that

- ▶  $|L| > |W_S|$  for low frequencies (disturbance rejection)
- ▶  $|L| < |W_T^{-1}|$  for high frequencies (robustness, att. of meas. noise)
- ▶ good stability margins ( $\varphi_m, A_m, M_s$ ) are achieved

The controller  $C$  is typically composed of several factors:

- ▶ gain
- ▶ lag filters
- ▶ lead filters
- ▶ other filters (e.g., notch filter)

### Lecture 5 – Outline

Case study: Control of a DVD player

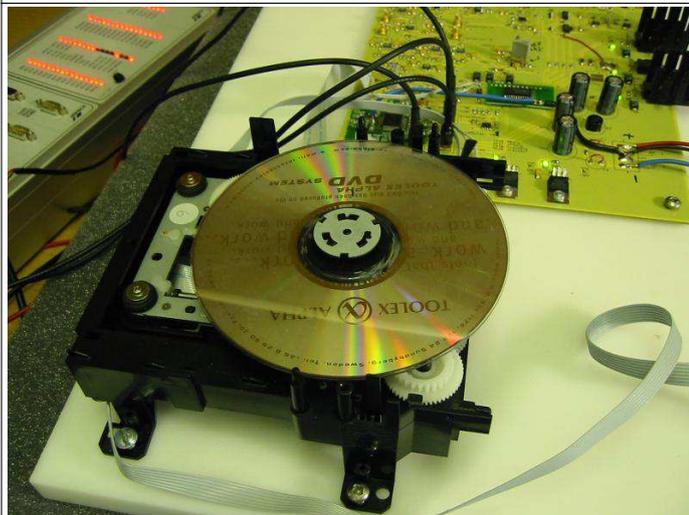
Review of cascade and midranging control

### Case Study: Control of a DVD player



- ▶ The DVD player process
- ▶ Problem formulation
- ▶ Modeling
- ▶ Specifications
- ▶ Focus control loop shaping
- ▶ Radial control (track following)

Based on work by Bo Lincoln



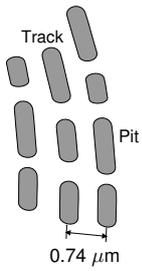
### The DVD player tracking problem

Scaled version of the control task in a DVD player:

- ▶ Imagine that you are traveling at half the speed of light, along a line from which you may only deviate 1 m
- ▶ The line is not straight but oscillates up to 4.5 km sideways up to 25 times per second

Good luck!

## The DVD player tracking problem



- ▶ 3.5 m/s speed along track
- ▶ 0.022  $\mu\text{m}$  tracking tolerance
- ▶ 100  $\mu\text{m}$  deviations at 10–25 Hz due to asymmetric discs

DVD Digital Versatile Disc, 4.7–8.5 GB

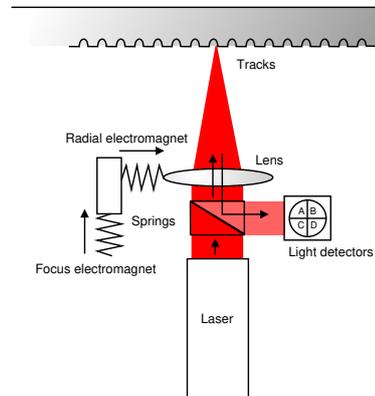
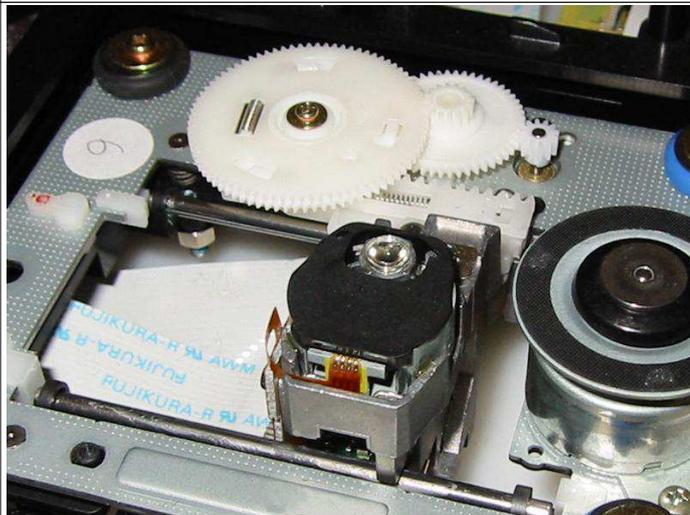
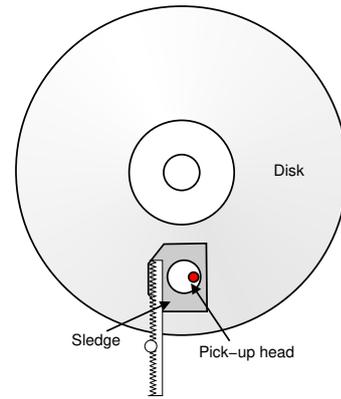
CD Compact Disc, 650–800 MB

Blu-ray 25–400 GB

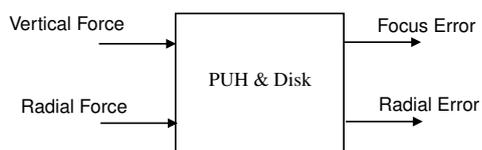
## Can you see the laser spot?



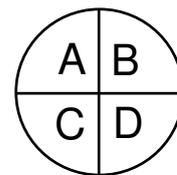
## The DVD Pick-Up Head



## Input-output diagram for DVD control



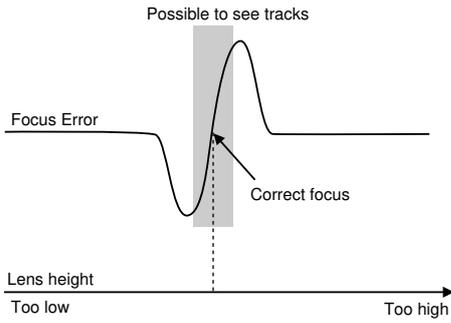
## The four photo detectors



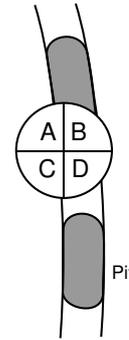
$$\text{focus error} = (A+D) - (B+C)$$

Note: There are no other sensors in the pick-up head to help keep the laser in the track.

### Focus error signal



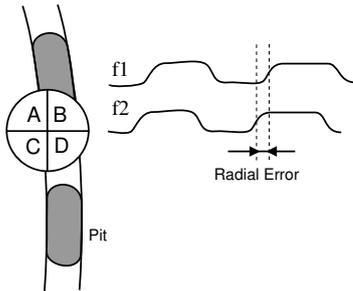
### Radial error by push-pull



Look at

$$(A + C) - (B + D)$$

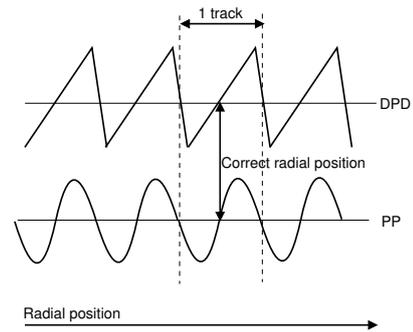
### Radial error by phase difference



$$f_1 = A + D, \quad f_2 = B + C$$

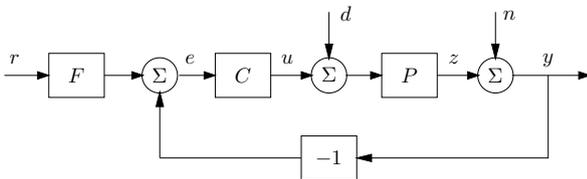
Error signal  $RE$  created by time difference

### Radial error signals



Note: Larger linear error region if using phase difference.

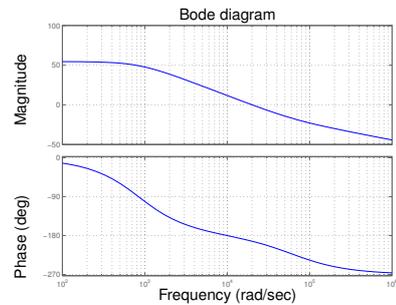
### Focus control design



- ▶ What blocks and signals are relevant for focus control?
- ▶ What disturbances are there?

### Focus process model

Model obtained using system identification:



$$P(s) = 6092 \frac{63168 - s}{s^2 + 1553s + 718214}$$

### From DVD standard ECMA-267

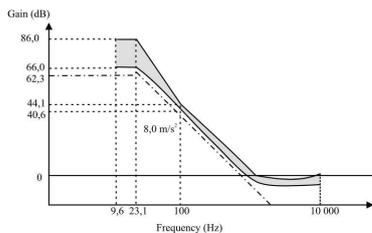


Figure 3 - Reference Servo for axial tracking

Bandwidth 100 Hz to 10 kHz

$|1 + H|$  shall be within 20% of  $|1 + H_0|$ .

The crossover frequency  $f_0 = \omega_0 / 2\pi$  shall be specified by equation (II), where  $\alpha_{max}$  shall be 1.5 times larger than the expected maximum axial acceleration of  $8 \text{ m/s}^2$ . The tracking error  $e_{max}$  shall not exceed  $0.23 \mu\text{m}$ . Thus the crossover frequency  $f_0$  shall be

$$f_0 = \frac{1}{2\pi} \sqrt{\frac{3 \alpha_{max}}{e_{max}}} = \frac{1}{2\pi} \sqrt{\frac{8 \times 1.5 \times 3}{0.23 \times 10^{-6}}} = 2.0 \text{ kHz} \quad (\text{II})$$

<http://www.ecma-international.org/publications/standards/Ecma-267.htm>

### Specifications

- ▶ Cancel disturbances due to disc asymmetry

$$|P(i\omega)C(i\omega)| \geq 2000 \quad \text{for } f \leq 23 \text{ Hz}$$

- ▶ Robustness towards model errors, rejection of meas. noise

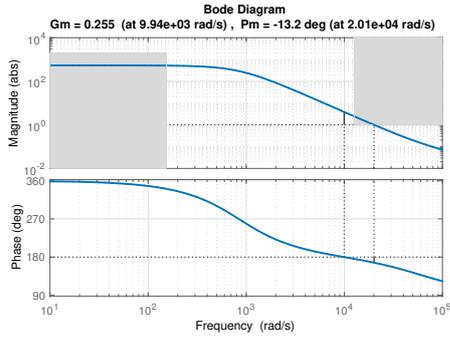
$$|P(i\omega)C(i\omega)| \leq 1 \quad \text{for } f > 2 \text{ kHz}$$

Compare to the bit rate, which is in the order of 1 MHz

- ▶ Good stability margins

## Open-Loop System

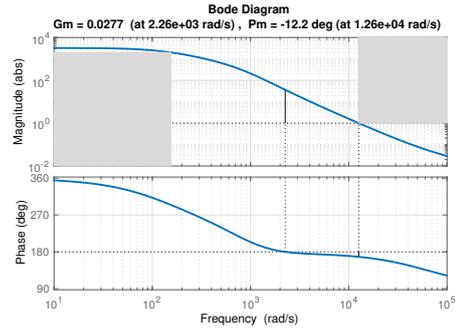
Bode plot of  $P(s)$  with stability margins and specifications:



Can a P-controller solve the problem?

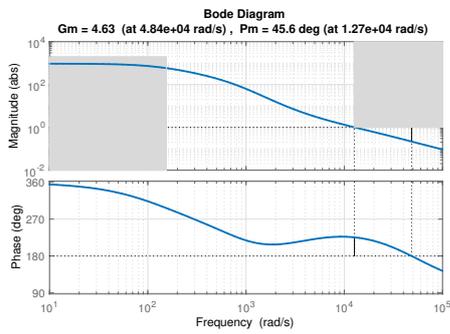
## Add Lag Compensator

Use lag filter with  $M = 15$  to increase gain below 23 Hz. The break point needs to be well below 2 kHz in order to avoid excessive phase lag at the cross-over frequency:  $C(s) = KC_{lag}(s) = \frac{0.4037(s+1885)}{s+125.7}$



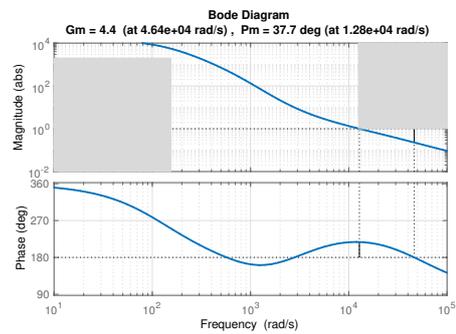
## Add Lead Compensator

Use lead filter with  $N = 12$  to increase phase by  $57^\circ$  at cross-over frequency.  $C(s) = KC_{lag}(s)C_{lead}(s) = \frac{1.398(s+1885)(s+3228)}{(s+125.7)(s+43530)}$



## Add Another Lag Compensator

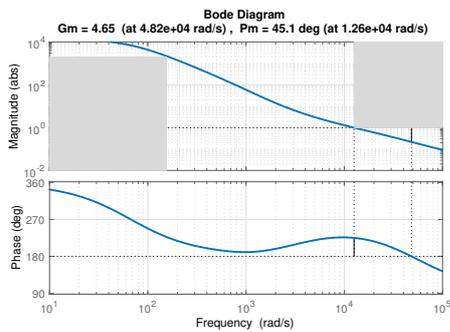
Low-frequency gain too low. Add another lag compensator with same parameters:  $C(s) = KC_{lag}^2(s)C_{lead}(s) = \frac{1.398(s+1885)^2(s+3628)}{(s+125.7)^2(s+43530)}$



## Final Adjustments

Phase margin too small again. Lower the break frequency of the lag filters to recover some phase:

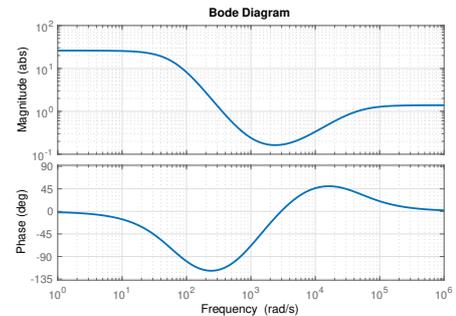
$$C(s) = KC_{lag}^2(s)C_{lead}(s) = \frac{1.397(s+1005)^2(s+3628)}{(s+67.02)^2(s+43530)}$$



## Final Controller

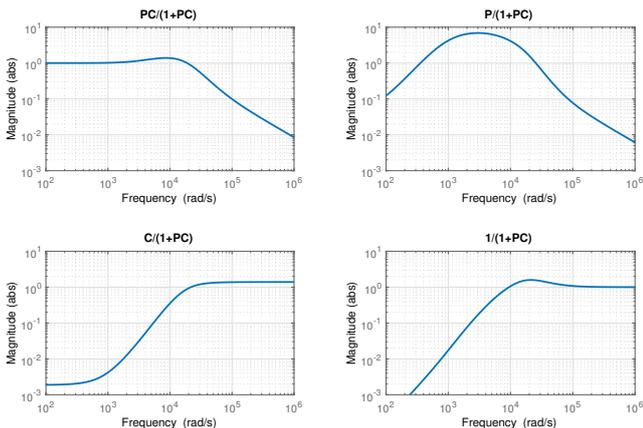
Bode diagram of final controller

$$C(s) = KC_{lag}^2(s)C_{lead}(s) = \frac{1.397(s+1005)^2(s+3628)}{(s+67.02)^2(s+43530)}$$

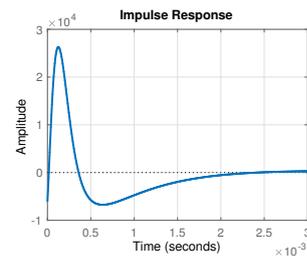


(Would be good to add another pole to have high-frequency roll-off)

## Gang of Four



## Response to impulse load disturbance



## Radial control

Make the laser follow the track by moving "sideways"/radially

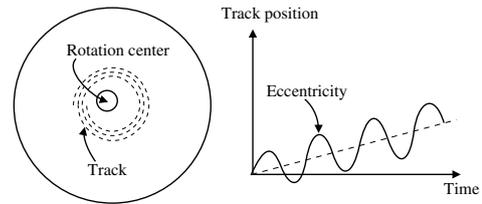
It is essential to solve the Focus control problem first

Tracking via two parallel actuators (midranging):

- ▶ Move lens (electromagnet/fast motion)
- ▶ Move sledge (slow/large range)

Disturbances:

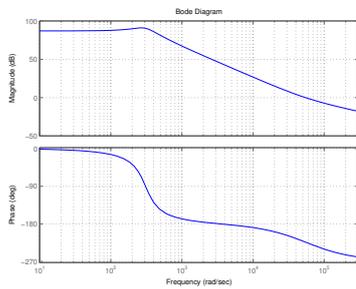
- ▶ eccentricity (up to 100 tracks in one rotation)
- ▶ physical vibrations of DVD player
- ▶ noise, dirt, etc.



The disc is often a bit eccentric (i.e. not rotating around the track center). The resulting track position, which the Pick-Up-Head has to follow, is sinus-like.

## Experimental radial dynamics model

An estimated transfer function for the radial servo (from the control signal  $u$  to the radial error  $RE$ )



System identification made by sinusoidal excitation.

## From DVD standard ECMA-267

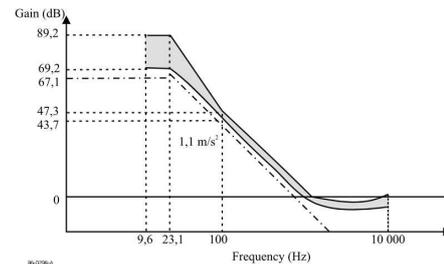


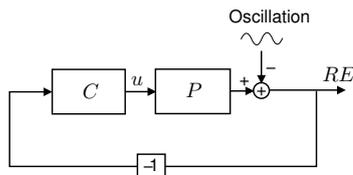
Figure 4 - Reference Servo for Radial Tracking

Similar requirements as for the axial (focus) tracking

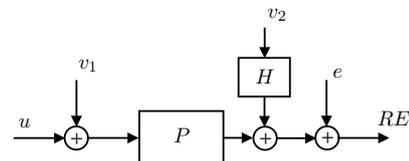
Many possible design methods (loop shaping, pole placement, LQG)

## Problem with sinusoidal output disturbance

The eccentricity causes problems (at about 10–25 Hz and magnitude up to 100 tracks). Cannot be exactly modeled due to uncertainty.



## Stochastic disturbance modeling



Noise model: There is both white process noise  $v_1$ , and a track offset, which is modeled as the white noise  $v_2$  through a filter  $H$ .

The filter  $H$  should have a high gain in the frequency range where the oscillation acts (bandpass filter)

Kalman filter + state feedback then solves the problem elegantly

## Further reading

- ▶ Lecture notes on course web page
- ▶ "Sensing and Control in Optical Drives – How to Read Data from a Clear Disc" by Amir H. Chaghajardi, June 2008, *IEEE Control Systems Magazine*, pp. 23–29,

<http://www.ieeecss.org/CSM/library/2008/june08/11-June08ApplicationsOfControl.pdf>

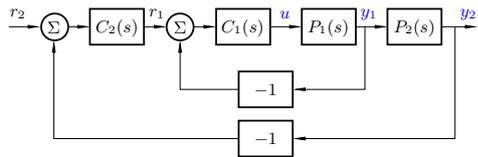
## Lecture 5 – Outline

Case study: Control of a DVD player

Review of cascade and midranging control

## Cascade control

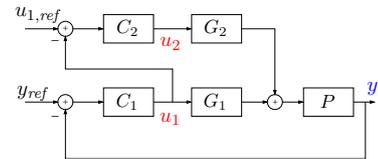
For systems with one control signal and two (or more) outputs:



- ▶  $C_1(s)$  controls the subsystem  $P_1(s)$ 
  - ▶ Fast inner loop,  $G_{y_1 r_1}(s) \approx 1$
- ▶  $C_2(s)$  controls the subsystem  $P_2(s)$ 
  - ▶ Slow outer loop

## Midranging Control

- ▶ Midranging is used for processes with **two inputs** and **one output**
- ▶ Classical application: valve position control
- ▶ Fast process input  $u_1$  (Example: fast but small-range valve)
- ▶ Slow process input  $u_2$  (Example: slow but but large-range valve)

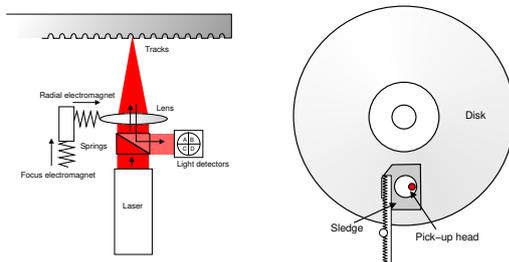


$C_2$  acts on a much slower time-scale than  $C_1$

$u_{1,ref}$  should be set at the middle of  $u_1$ 's operating range

## Midranging Control – Example

Radial control of pick-up-head of DVD player



The pick-up-head has two electromagnets for fast positioning of the lens (left). Larger radial movements are taken care of by the sledge (right).