

# Systems Engineering/Process control L7

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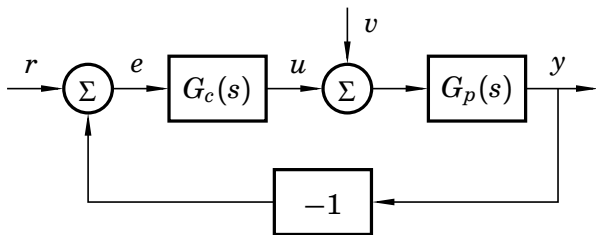
## Feedback systems, cont'd

- ▶ Analysis of stationary errors
- ▶ Feedback linearization
- ▶ Sensitivity analysis

Reading: *Systems Engineering and Process Control*: 7.1–7.2

## Analysis of stationary errors

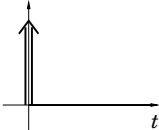

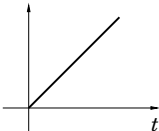
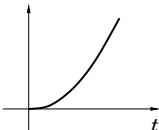
- ▶ Standard loop with controller  $G_c(s)$ , process  $G_p(s)$
- ▶ Suppose closed-loop system is stable



What is stationary error  $e(\infty)$  for given

- ▶ reference  $r$  (servo problem)?
- ▶ load disturbances  $v$  (control problem)?

# Signal models

	Load disturbance	Reference	
Impulse:		$V(s) = 1$	—
Step:		$V(s) = \frac{a}{s}$	$R(s) = \frac{a}{s}$
Ramp:		$V(s) = \frac{b}{s^2}$	$R(s) = \frac{b}{s^2}$
Parabola:		$V(s) = \frac{c}{s^3}$	$R(s) = \frac{c}{s^3}$

## Analysis of stationary errors

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Control error is given by

$$E(s) = \frac{1}{1 + G_p(s)G_c(s)}R(s) - \frac{G_p(s)}{1 + G_p(s)G_c(s)}V(s)$$

The stationary error can be computed using end-value theorem:

$$\lim_{t \rightarrow \infty} e(t) = \lim_{s \rightarrow 0} sE(s)$$

## Stationary error – Servo problem

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- ▶ Let  $V(s) = 0$  and suppose

$$G_p(s)G_c(s) = \frac{KQ(s)}{s^n P(s)}, \quad Q(0) = P(0) = 1$$

( $n$  = is total number of integrators in controller and process)

- ▶ Then:

$$E(s) = \frac{s^n P(s)}{s^n P(s) + KQ(s)} R(s)$$

## Stationary error – Servo problem

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- ▶ Stationary error with step reference,  $R(s) = a/s$ :

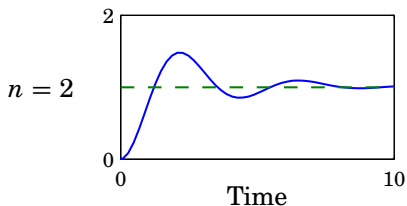
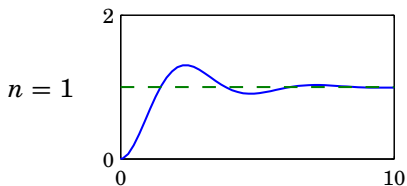
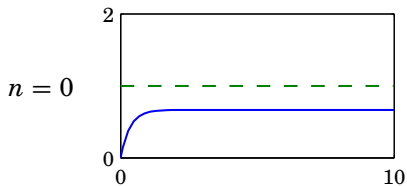
$$e(\infty) = \lim_{s \rightarrow 0} \frac{s^n P(s) a}{s^n P(s) + K Q(s)} = \begin{cases} a/(1 + K) & n = 0 \\ 0 & n \geq 1 \end{cases}$$

- ▶ Stationary error with ramp reference,  $R(s) = b/s^2$ :

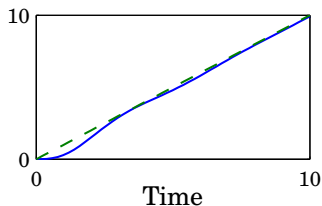
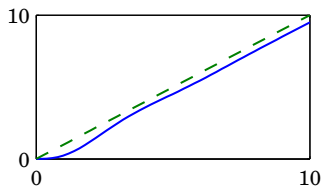
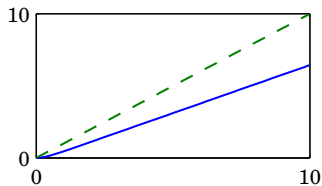
$$e(\infty) = \lim_{s \rightarrow 0} \frac{s^n P(s)}{s^n P(s) + K Q(s)} \cdot \frac{b}{s} = \begin{cases} \infty & n = 0 \\ b/K & n = 1 \\ 0 & n \geq 2 \end{cases}$$

# Stationary error – Servo problem

Step reference,  $R(s) = a/s$



Ramp reference,  $R(s) = b/s^2$



## Stationary error – Control problem

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Let  $R(s) = 0$  and suppose  $K = K_1 K_2$ ,  $Q = Q_1 Q_2$ ,  $P = P_1 P_2$  so that

$$G_c(s) = \frac{K_1 Q_1(s)}{s^m P_1(s)}, \quad Q_1(0) = P_1(0) = 1$$

$$G_p(s) = \frac{K_2 Q_2(s)}{s^{n-m} P_2(s)}, \quad Q_2(0) = P_2(0) = 1$$

- ▶  $m$  = number of integrators in controller
- ▶  $n$  = total number of integrators in controller and process

Then:

$$E(s) = -\frac{s^m K_2 P_1(s) Q_2(s)}{s^n P(s) + K Q(s)} V(s)$$



## Stationary error – Control problem

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- ▶ Stationary error with impulse disturbance,  $V(s) = 1$ :

$$e(\infty) = 0$$

- ▶ Stationary error with step disturbance,  $V(s) = a/s$ :

$$e(\infty) = \lim_{s \rightarrow 0} - \frac{s^m K_2 P_1(s) Q_2(s) a}{s^n P(s) + K Q(s)} = \begin{cases} -aK_2/(1+K) & m=0, n=0 \\ -a/K_1 & m=0, n \geq 1 \\ 0 & m \geq 1 \end{cases}$$

- ▶ Stationary error with ramp disturbance,  $V(s) = b/s^2$ :

$$e(\infty) = \lim_{s \rightarrow 0} - \frac{s^m K_2 P_1(s) Q_2(s)}{s^n P(s) + K Q(s)} \cdot \frac{b}{s} = \begin{cases} -\infty & m=0 \\ -b/K_1 & m=1 \\ 0 & m \geq 2 \end{cases}$$

# Stationary error – Conclusions

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Servo problem: Follow ...

- ▶ step reference requires 1 integrator in controller/process
- ▶ ramp reference requires 2 integrators in controller/process
- ▶ parabola reference requires 3 integrators in controller/process
- ▶ ...

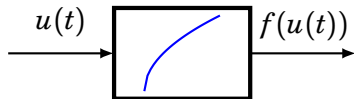
Control problem: Eliminate ...

- ▶ impulse disturbance requires as. stable closed-loop system
- ▶ step disturbance requires 1 integrator in controller
- ▶ ramp disturbance requires 2 integrators in controller
- ▶ ...

# Feedback linearization

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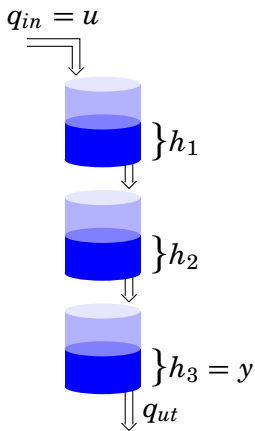
Sensor (valves, pumps,...) nonlinearities complicate control and analysis



Two methods to linearize static nonlinearity  $f(u)$ :

- ▶ Pre-multiply with inverse nonlinearity
- ▶ Use (inner) feedback (often P control)

## Example: Control of triple tank



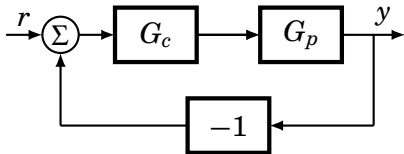
Transfer function from  $u$  to  $y$ :

$$G_p(s) = \frac{2}{(s+1)^3}$$

PI controller:

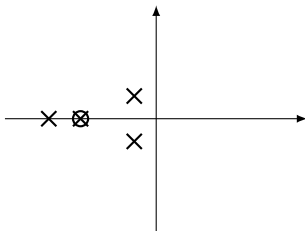
$$G_c(s) = \frac{s+1}{8s}$$

Block diagram:

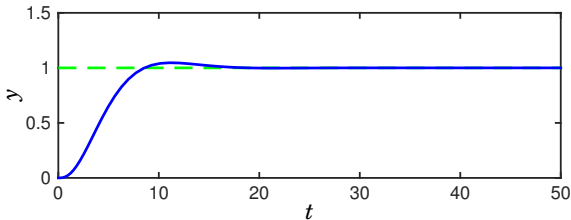


## Example: Control of triple tank

- Singularity diagram for closed-loop system:



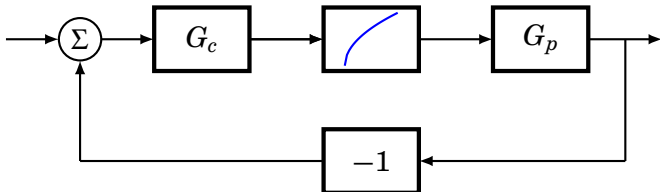
- Step response for feedback system:



## Example: Control of triple tank

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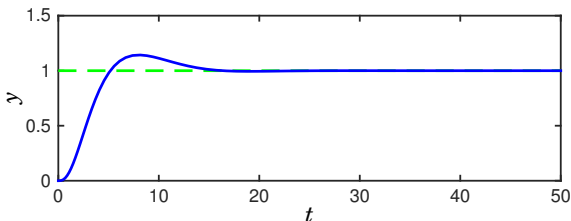
- ▶ Suppose inflow through fast opening valve
- ▶ Valve nonlinear characteristics:  $f(u) = \sqrt{u}$ ,  $0 \leq u \leq 1$ :



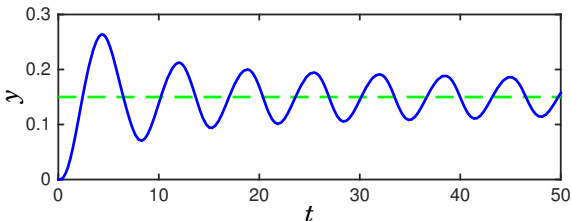
- ▶ How is step response affected by nonlinearity?

## Example: Control of triple tank

- ▶ Step response for closed-loop system,  $r(t) = 1$ :



- ▶ Step response for closed-loop system,  $r(t) = 0.15$ :

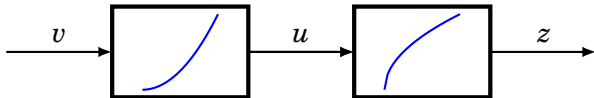


- ▶ Nonlinearity gives different step responses for different step sizes!

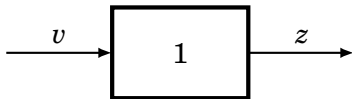
# Linearization using inverse nonlinearity

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- ▶ Pre-multiply signal to valve with  $g(v) = v^2$ :



- ▶ Then  $z = f(u) = f(g(v)) = f(v^2) = \sqrt{v^2} = v$

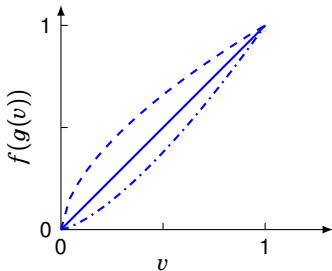
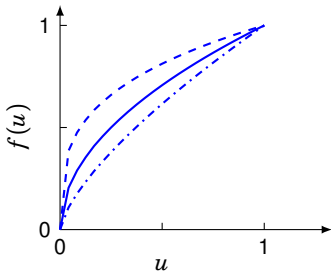




## Sensitivity to parameter variations

- ▶ If valve true characteristic is (left figure)

$$z = f(u) = u^\alpha, \quad \alpha = 0.3, 0.5, 0.7$$



- ▶ the following compensation with  $g(v) = v^2$  is achieved (right figure):

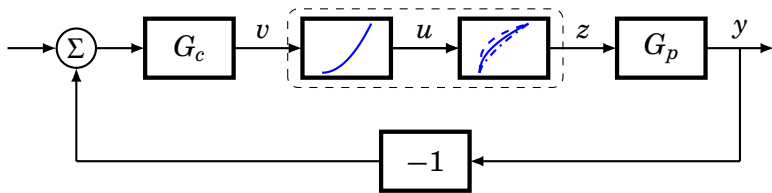
$$\alpha = 0.3 : f(g(v)) = f(v^2) = v^{0.6}$$

$$\alpha = 0.5 : f(g(v)) = f(v^2) = v$$

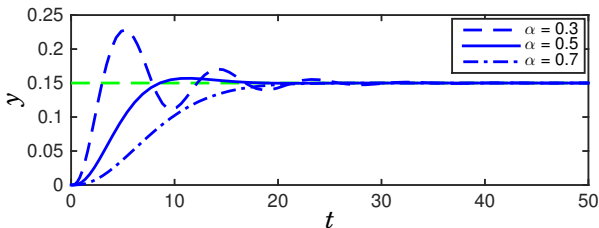
$$\alpha = 0.7 : f(g(v)) = f(v^2) = v^{1.4}$$

# Static compensation of nonlinearity

- ▶ Static compensation  $g(v) = v^2$

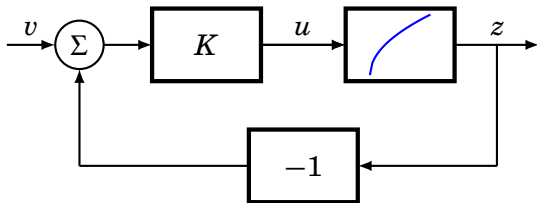


- ▶ Step response for closed-loop system,  $r(t) = 0.15$ :



# Feedback linearization of static nonlinearity

- Measure flow and introduce P control around valve:



P controller:  $u = K(v - z) \Rightarrow$

Nonlinearity  $v$  to  $z$ :  $z = f(u) = u^{0.5} = \sqrt{K(v - z)}$

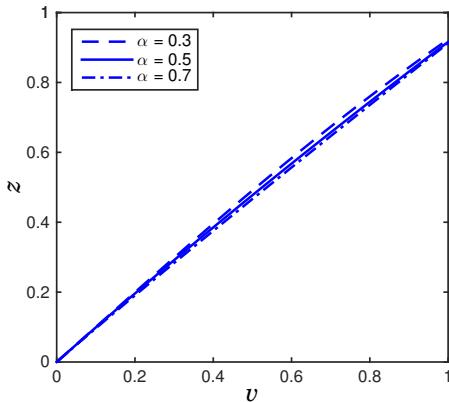
$$z^2 = K(v - z)$$

$$v = z + \frac{z^2}{K}$$

- If  $K$  big we get  $z \approx v$

# Feedback linearization of static nonlinearity

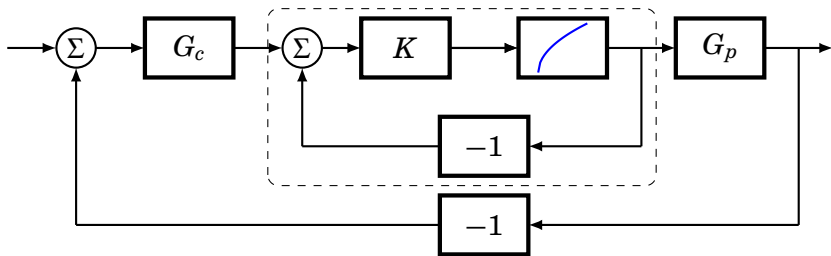
- ▶ Relation between  $v$  and  $z$  for  $K = 10$  and different  $f(u) = u^\alpha$ :



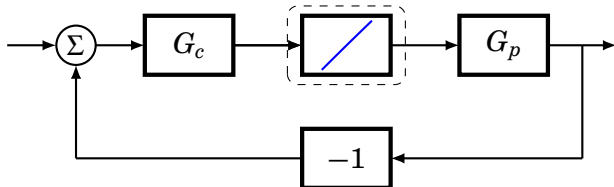
- ▶ Close to linear and insensitive to parameter variations!
- ▶ Many (static) nonlinearities can be linearized the same way

# Triple tank: Compensation of nonlinearity

- ▶ Compensate nonlinearity with inner feedback loop:

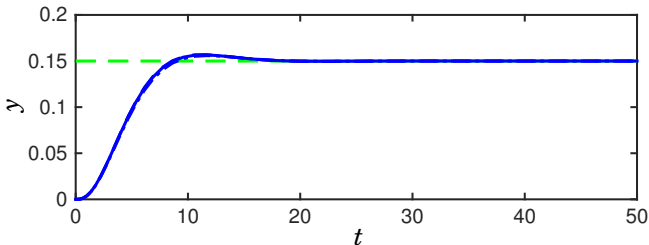


- ▶ This gives:



# Step response for compensated system

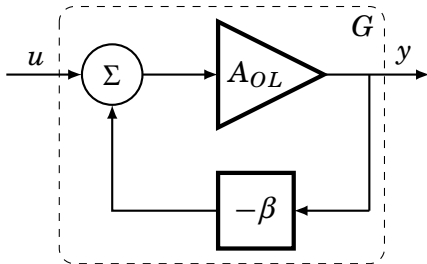
- ▶ Step response for closed-loop system
  - ▶ reference  $r(t) = 0.15$
  - ▶ true nonlinearity  $f(u) = u^\alpha$  with  $\alpha = 0.3, 0.5, 0.7$ :



- ▶ Almost completely insensitive to parameter variations

## Example: Feedback amplifier

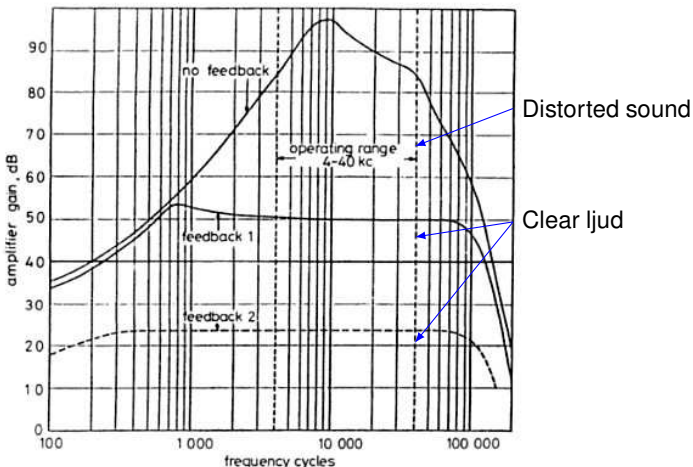
- ▶ Long distance phone calls: Many amplifiers needed
- ▶ Historic amplifiers  $A_{OL}$  distorted sound (nonlinear amplification)
- ▶ Feedback amplifier invented by H. Black 1927



- ▶ Gain from  $u$  to  $y$ :  $G = \frac{A_{OL}}{1 + \beta A_{OL}}$
- ▶ If  $\beta A_{OL} \gg 1 \Rightarrow G \approx 1/\beta$   
(small  $\beta$  gives big amplification, requires  $A_{OL}$  big)

## Example: Feedback amplifier

- Feedback can eliminate frequency variations in amplification



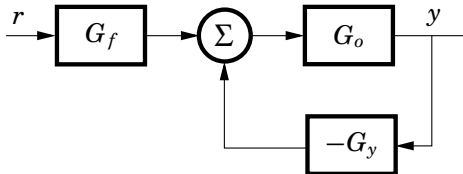
**Figure 3.3** Gain frequency characteristics with and without feedback

Reproduced (with partial redrawing) by permission of H.S. Black, from *Bell System Technical Journal*, 1934, 13, p. 12



# Sensitivity analysis

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- ▶  $G_o$  = open-loop system (often controller and process)
- ▶  $G_f$  = feedforward
- ▶  $G_y$  = feedback (often -1)

Transfer function of closed-loop system from  $r$  to  $y$ :

$$G_c(s) = \frac{G_f(s)G_o(s)}{1 + G_o(s)G_y(s)}$$

How is  $G_c$  affected by variations in components  $G_f$ ,  $G_o$ ,  $G_y$ ?

## Sensitivity analysis

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- ▶ Define the **relative sensitivity** of a transfer function  $G$  w.r.t. component  $H$  as

$$S_H = \frac{dG}{dH} \cdot \frac{H}{G} = \frac{dG}{G} / \frac{dH}{H}$$

- ▶ For  $G_c$  we have:

$$S_{G_f} = 1$$

$$S_{G_o} = \frac{1}{1 + G_o G_y}$$

$$S_{G_y} = -\frac{G_o G_y}{1 + G_o G_y}$$

# Sensitivity analysis

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- ▶ Relative sensitivity  $S_{G_o}$  small if gain  $G_o G_y$  big
- ▶ Too high feedback gain may cause:
  - ▶ much measurement noise to be fed back to system
  - ▶ instability
- ▶ Typical design compromise: Want  $G_o$  big at low frequencies (integral action), small at higher frequencies

# Feedback system – Summary

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## Pros:

- ▶ Changed dynamics
  - ▶ Faster, more well damped, etc
  - ▶ Closed-loop poles decided by controller parameters – pole placement
- ▶ Elimination of disturbances
  - ▶ Elimination of stationary error requires integral action in controller
- ▶ Reduced sensitivity to process variation and nonlinearities

## Cons:

- ▶ Measurement noise is fed back to process
- ▶ Can lead to instability